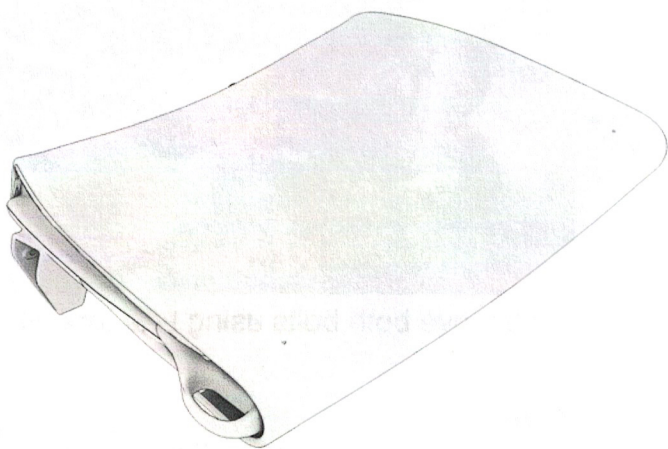


Embody™ Seat Replacement

PARTS INCLUDED:

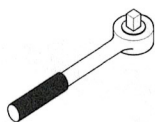


Seat Assembly

TOOLS REQUIRED:



T-27 T-30 T-40 T-45
Torx bits

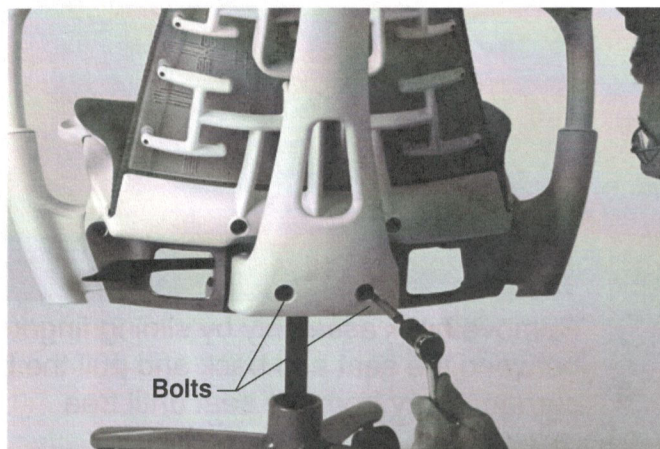


Ratchet



Torque Wrench

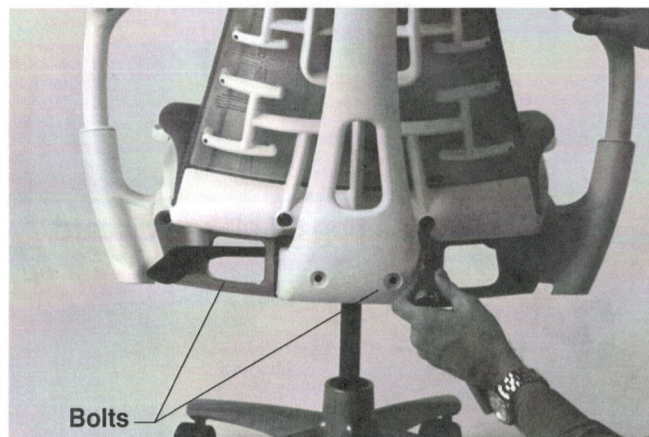
2



Bolts

Remove lower spine bolts using t-40 torx wrench

3



Bolts

Remove lower back bolts using t-40 torx wrench

1



Tension Adjustment Rod

Remove back tension adjustment rod by wiggling up and down while pulling out to disengage

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4

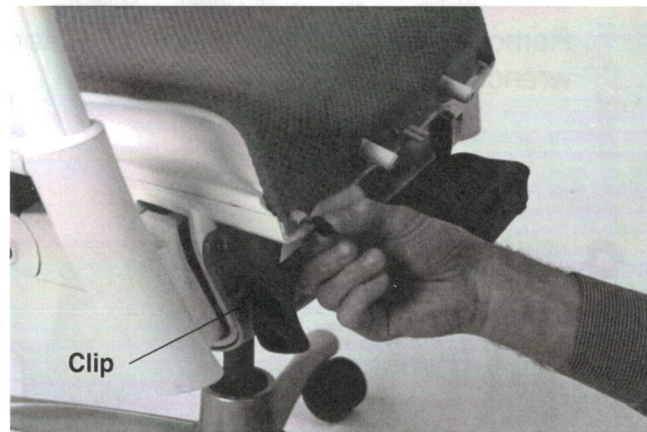


Remove back assembly by sliding fingers between the seat and back and pull the back corners away from the seat until free



2. Remove both bolts using t-30 torx bit

5



Clip

Note. If Clips pop off please discard.



3. Remove arm and or plug
4. Repeat for other Arm or Plug.

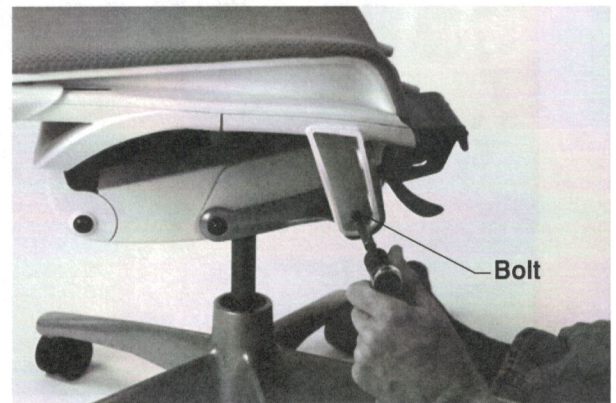
6



Tilt Lock Lever

Remove both Arms or Plugs
1. Raise tilt lock lever to lock position (up)

7

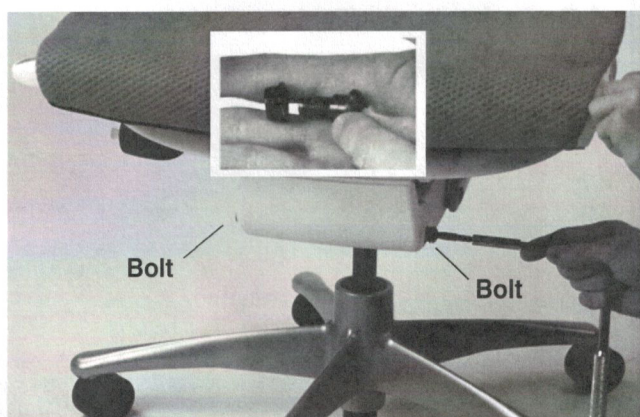


Bolt

Remove single lower bolt from each arm housing using t-27 torx wrench

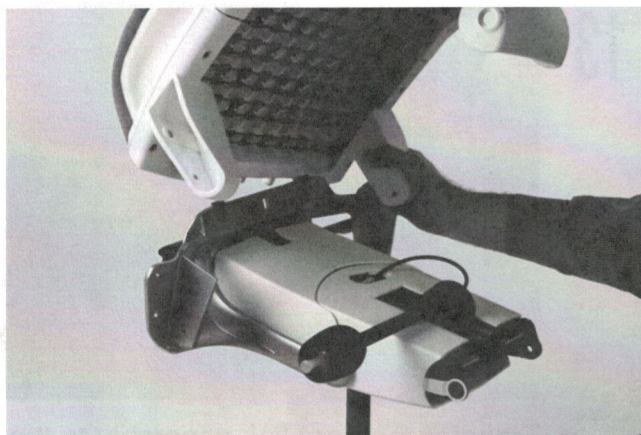
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8



Remove two lower front link shoulder bolts and bushings using t-45 torx wrench

11



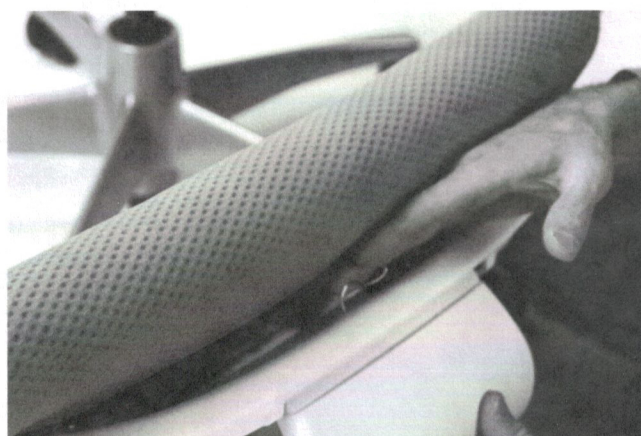
Remove seat

9



Pull lower cover forward

12



1. Locate the two lower cover removal holes on the top of the front center of the seat frame.
2. Using the paper clip tool device insert into hole and push down to disengage flange bushing

10



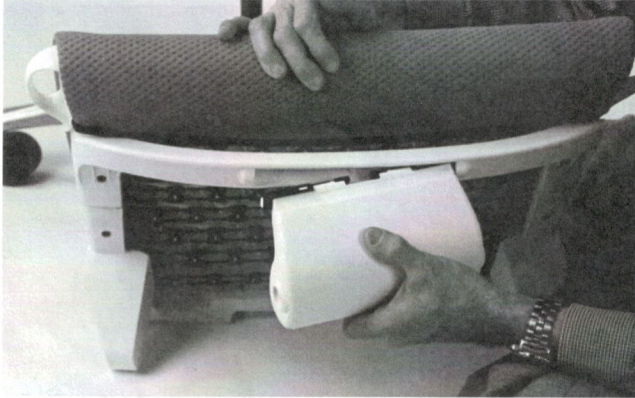
Lift up front of seat assembly



3. Pull front link out

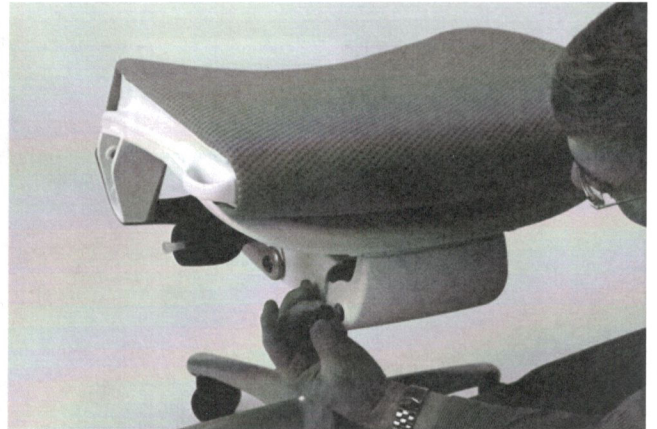
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13



Transfer the front link assembly to the new seat by inserting one corner and rotating opposite corner into seat frame until it snaps into place.

16



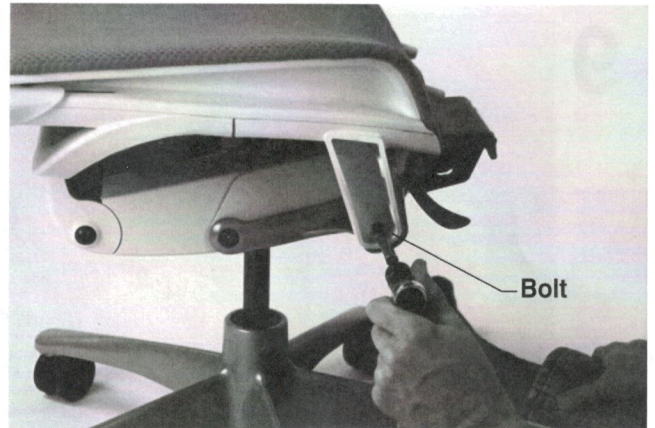
Install bushings and shoulders bolts using t-45 torx wrench. (250 In/lbs)

14



Put the back edge of the seat assembly outside of the rack and rotate front of the seat down.

17



Install single lower bolts into each arm housing using t-27 torx wrench (repeat for opposite side) (75 in/lbs)

15



Rotate front link cover down until holes are aligned

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18



Replace both arms or plugs using t-30 torx wrench (repeat for opposite side) (75 in/lbs)

19

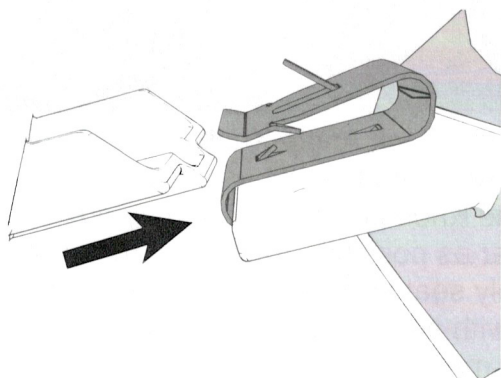
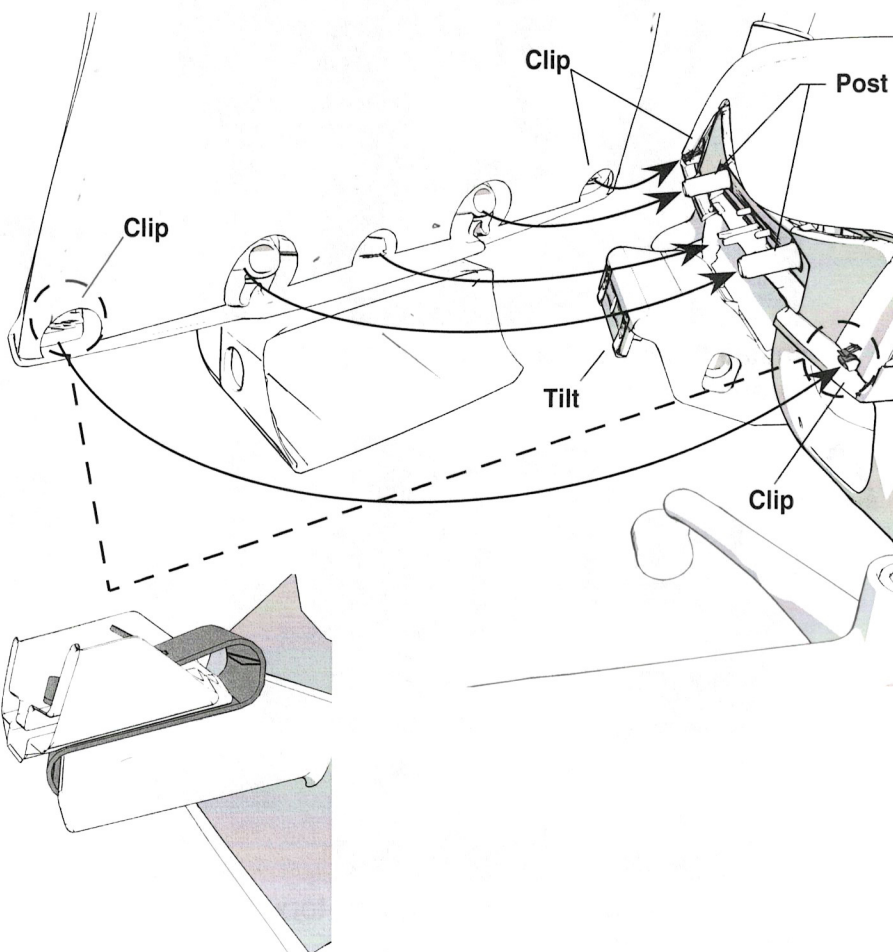


Check to make sure the seat fabric flaps are secure over the seat clips and do not visibly protrude where the spine engages the seat.

20

Align the spine to the tilt, and seat locator post and clips to the to the back attachment points as shown in the figure on the right.

The Seat back posts should engage into the Seat Clips as illustrated in the figures below.



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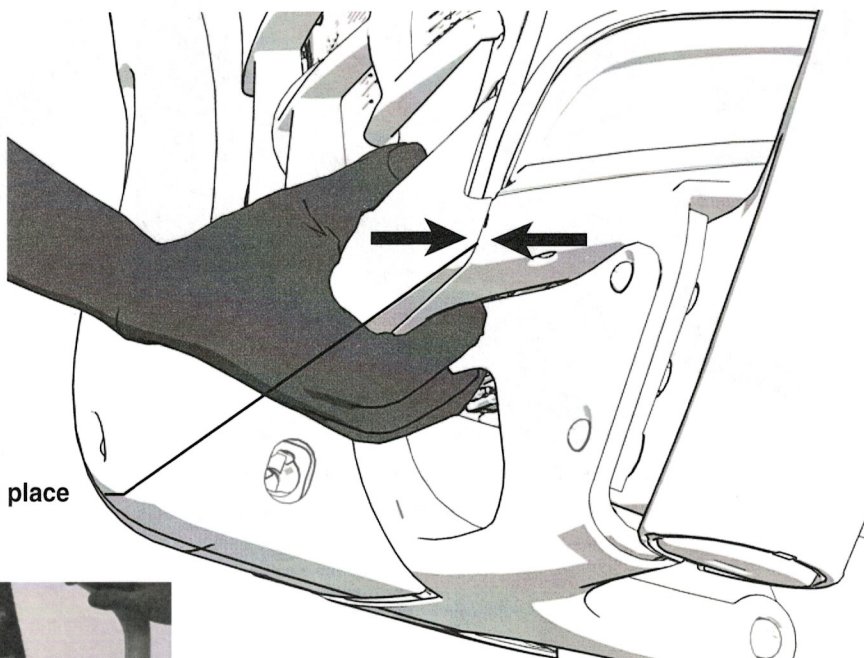
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21

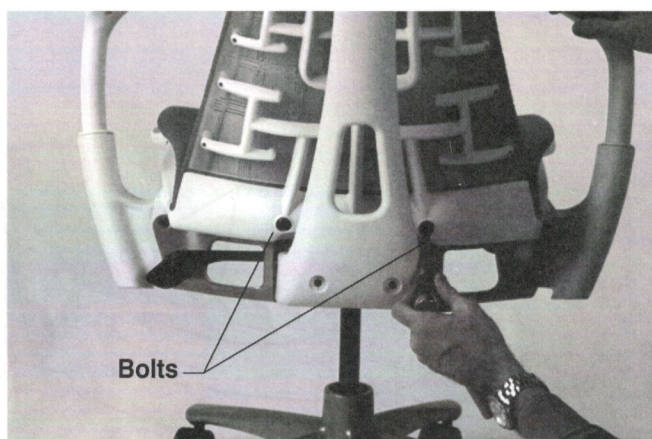
Secure the back Seat Clips by tapping with palm of hand until seated firmly in place. An audible click will typically be heard when clips have engaged properly.

There should be a credit card's thickness between the seat back and bottom once in place.

Credit Card thickness gap when in place



22



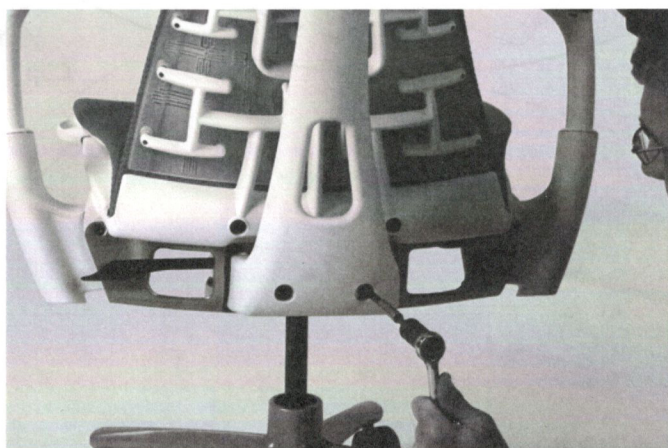
Install the lower back bolts using t-40 torx wrench (90 in/lbs)

23



Insert the Back Angle Knob into the Spine by sliding it into the slot as shown. Make sure the Knob is fully engaged by pushing it in as far as possible. Verify that the knob is securely seated by striking the end of the Knob with either the palm of your hand or a rubber mallet.

22



Install lower spine bolts using t-40 torx wrench (90 in/lbs)

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